

# CONTENTS

**Foreword** ..... iii

## SECTIONS

**1. Introduction**..... **1**

1.1 Background ..... 1

1.2 Purpose ..... 1

1.3 Scope ..... 1

1.4 Source..... 1

1.5 Use of PEI/RP100 ..... 1

1.6 Importance of Competent Installers ..... 1

1.7 Written Plans and Specifications ..... 2

1.8 Federal Regulations..... 2

1.9 Approval of Local Authorities ..... 2

**2. Site Planning**..... **3**

2.1 Tank Location..... 3

2.2 Tank Configurations ..... 3

2.3 Property Lines and Buildings..... 3

2.4 Tank Spacing Requirements ..... 3

2.5 Bases and Foundations..... 3

2.6 Retail Service Stations ..... 3

2.7 Commercial Fleet Fueling Facilities ..... 3

2.8 Marinas..... 4

2.9 Product Deliveries ..... 4

2.10 Traffic Flow..... 4

2.11 SPCC Plan..... 4

2.12 Electronic Equipment..... 4

2.13 Physical Protection..... 4

2.14 Fire Protection..... 4

2.15 Utilities ..... 4

2.16 Emergency Planning ..... 5

**3. Foundations, Support and Anchorage** ..... **6**

3.1 General ..... 6

3.2 Soil Analysis..... 6

3.3 Tank Foundation Design ..... 6

3.4 Excavation..... 6

3.5 Base Course..... 7

3.6 Vertical Tank Bases ..... 7

3.7 Horizontal Tank Saddles ..... 7

3.7.1 Electrical Isolation of Tank Saddles ..... 7

3.8 Reinforced Concrete Tank Slabs ..... 8

3.9 Anchoring..... 8

**4. Dikes**..... **9**

4.1 Purpose ..... 9

4.1.1 Alternatives to Diking..... 9

4.2 Dike Capacity ..... 9

4.3 Dike Construction ..... 9

4.4 Impervious Barrier ..... 9

4.5 Dike Penetrations ..... 9

4.6 Access..... 9

4.7 Drainage Control..... 10

4.8 Oil/Water Separator..... 10

<b>5. Vaults and Special Enclosures.....</b>	<b>11</b>
5.1 General .....	11
5.2 Vault Design .....	11
5.3 Vault Construction.....	11
5.4 Venting .....	11
5.5 Leak Detection .....	11
5.6 Liquid Recovery .....	12
5.7 Vault Ventilation .....	12
5.8 Collision Protection.....	12
5.9 Electrical Installation.....	12
5.10 Special Enclosures.....	12
<b>6. Tanks .....</b>	<b>13</b>
6.1 General .....	13
6.2 Standards .....	13
6.2.1 Underwriters Laboratories .....	13
6.2.1.1 Horizontal Tanks.....	13
6.2.1.2 Vertical Tanks .....	13
6.2.1.3 Protected Tanks.....	13
6.2.2 Steel Tank Institute.....	13
6.3 Tank Openings.....	14
6.4 Preinstallation Inspection .....	14
6.5 Material Handling .....	14
6.6 Air-and-Soap Test.....	14
6.6.1 Preparation .....	14
6.6.2 Testing Equipment .....	14
6.6.3 Testing Single-Walled Tanks.....	14
6.6.4 Testing Multi-Walled Tanks .....	15
<b>7. Pumps and Valves.....</b>	<b>16</b>
7.1 Materials and Design.....	16
7.2 Pumping Systems .....	16
7.2.1 Suction Pumping Systems.....	16
7.2.2 Remote Pumping Systems .....	17
7.3 Fire/Emergency Valves.....	17
7.4 Block Valves.....	17
7.5 Anti-Siphon Valves .....	18
7.6 Check Valves .....	18
7.7 Pressure Relief Valves.....	18
<b>8. Tank Filling, Gauging, Dispensing and Venting .....</b>	<b>19</b>
8.1 Materials and Design.....	19
8.2 Tank Filling .....	19
8.2.1 Submerged Fill Tubes .....	19
8.2.2 Spill Prevention.....	20
8.2.3 Overfill Protection.....	20
8.2.4 Hydraulic Shock.....	20
8.3 Dispensing Systems.....	20
8.4 Gauging Systems.....	21
8.5 Tank Venting.....	21
8.5.1 Normal Venting .....	21
8.5.2 Emergency Venting .....	21

<b>9.</b>	<b>Aboveground Piping and Fittings .....</b>	<b>23</b>
9.1	General Requirements for Aboveground Piping .....	23
9.2	Aboveground Piping Materials .....	23
9.3	Aboveground Piping Practices .....	23
9.4	Aboveground Piping Layout .....	23
9.5	Fittings for Aboveground Piping .....	24
9.6	Testing Aboveground Piping .....	24
9.7	Corrosion Protection for Aboveground Piping .....	24
<b>10.</b>	<b>Underground Piping and Fittings .....</b>	<b>25</b>
10.1	General Requirements for Underground Piping .....	25
10.2	Underground Piping Materials .....	25
10.3	Underground Piping Practices .....	25
10.4	Underground Piping Layout and Trenches .....	25
10.5	Underground Piping Backfill and Compaction .....	25
10.6	Fittings for Underground Piping .....	26
	10.6.1 Flexible Connectors .....	26
	10.6.2 Unions .....	26
10.7	Corrosion Protection for Underground Piping Components .....	26
10.8	Underground Fiberglass Piping .....	26
10.9	Underground Flexible Piping .....	26
10.10	Containment Sumps .....	26
10.11	Testing of Underground Primary Piping .....	27
	10.11.1 Initial Test .....	27
	10.11.2 Monitoring During Construction .....	27
	10.11.3 Precision Tightness Test .....	27
10.12	Testing of Underground Secondary Piping .....	27
	10.12.1 Initial Test for Underground Secondary Piping .....	27
	10.12.2 Monitoring During Construction .....	27
	10.12.3 Final Tightness Test for Secondary Piping .....	27
<b>11.</b>	<b>Corrosion Protection .....</b>	<b>28</b>
11.1	General .....	28
11.2	Applicability .....	28
11.3	Coatings .....	28
	11.3.1 Tank-Bottom Coatings .....	28
	11.3.2 Fiberglass Coatings .....	28
11.4	Protection of Buried Metallic Components .....	28
11.5	Galvanic Cathodic Protection .....	28
	11.5.1 Galvanic Anode Installation .....	29
	11.5.2 Galvanic Cathodic Protection for Piping .....	29
	11.5.3 Galvanic Cathodic Protection of Tank Bottoms .....	29
11.6	Impressed-Current Systems .....	30
11.7	Wiring and Electrical Connections .....	30
11.8	Inspection and Testing .....	30
<b>12.</b>	<b>Environmental Protection .....</b>	<b>31</b>
12.1	General .....	31
12.2	Release Detection Methods .....	31
	12.2.1 Release Detection Using Secondary Containment .....	31
	12.2.2 Release Detection Using Volumetric Methods .....	31
	12.2.3 Piping Release Detection .....	31
12.3	Vapor Recovery .....	31

**13. Electrical Installation ..... 32**

13.1 General Requirements ..... 32

13.2 Classifications ..... 32

13.3 Electrical Equipment ..... 32

13.4 Emergency Shutoff ..... 32

13.5 Wiring ..... 32

13.6 Intrinsically Safe ..... 32

13.7 Grounding and Bonding ..... 32

13.8 Ensuring Uninterrupted Power ..... 33

**14. Testing and Inspection ..... 34**

14.1 General ..... 34

14.2 Test Results ..... 34

14.3 Other Testing ..... 34

**15. Documentation, Maintenance and Training ..... 36**

15.1 “As-Built” Drawings ..... 36

15.2 Component Documentation ..... 36

15.3 Scheduled Maintenance ..... 36

15.4 Training ..... 36

**APPENDICES**

**Appendix A: Size Calculations for Dikes ..... 37**

A.1 Volume Calculation ..... 37

A.2 Information Available ..... 37

A.3 Required Containment Volume ..... 37

A.4 Vertical Tanks ..... 37

A.5 Unavailable Capacity ..... 38

A.6 Calculation of Dike Height ..... 38

A.7 Horizontal Tanks ..... 38

A.8 Horizontal Tank Dike Dimensions ..... 38

A.9 Unavailable Capacity – Horizontal Tanks ..... 38

A.10 Additional Requirements ..... 39

**Appendix B: Venting ..... 40**

B.1 Purpose ..... 40

B.2 Operating/Design Pressure ..... 40

B.3 Normal Venting ..... 40

B.4 Pressure/Vacuum Vents ..... 40

B.5 Emergency Venting ..... 40

B.6 Emergency Vent Sizing ..... 40

B.7 Vent Selection ..... 41

B.8 Calculations for a Cylindrical Horizontal Tank ..... 41

B.9 Calculations for a Cylindrical Vertical Tank ..... 41

B.10 Calculations for a Rectangular Tank ..... 42

**Appendix C: Code Requirements for ASTs at Motor Vehicle Fuel Dispensing Facilities ..... 48**

**Appendix D: Publication Reference ..... 52**